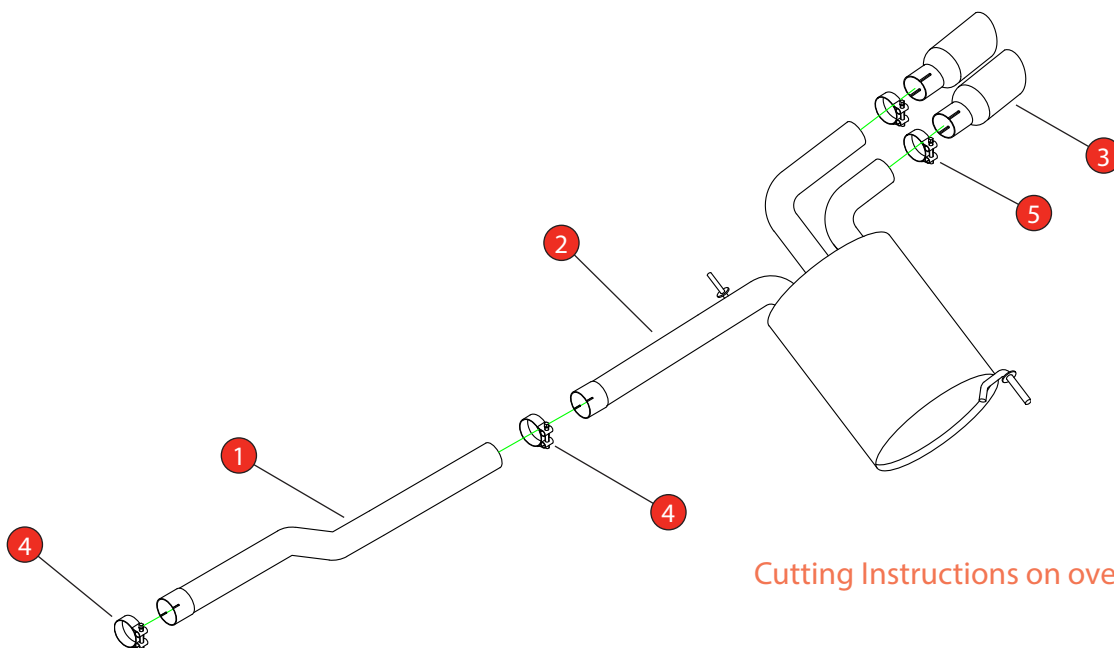


<b>Car</b>	Mini Cooper S F56 JCW GP3	<b>Part No.</b>	SMNS030
<b>Year</b>	2020-2024	<b>Fit Kits</b>	459FK
<b>Notes</b>	Where not supplied use original fittings. <b>Original exhaust requires cutting.</b>	<b>Features</b>	Pipe Diameter:- 70mm / 2.75"

Estimated Fitting Time: 60 Minutes



Cutting Instructions on overleaf

NO.	PART NO.	DESCRIPTION	QTY
1	912BM	Link Pipe	1
2	818BM	Rear Silencer	1
3	Z023.10061	100mm Polished Daytona Trim	2
<b>Fit Kit :- 459FK</b>			
4	Z016.10063	72.4mm Heavy Duty Clamp	2
5	Z016.10064	63-68mm Clamp	2

DATE	29/02/2024
ISSUE	00
AUTHORISED	G. O'Shea

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS

Car	Mini Cooper S F56 JCW GP3	Part No.	SMNS030
Year	2020-2024	Fit Kits	459FK
Notes	Where not supplied use original fittings. <b>Original exhaust requires cutting.</b>	Features	Pipe Diameter:- 70mm / 2.75"

**NOTE: Unless fitting with a Scorpion GPF Delete you will need to cut the original exhaust to install this product.**

#### Instructions for fitting to Original GPF



Remove entire Cat-back system from the car, MINI put a dimple in the pipe which is the factory cut point, we have used the same point for our system. Make a cut on the dimple shown in the photos.

Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF-Back goes over this.

Re-install the OE GPF to the car and secure with OE Clamps in its original position.

Install the Scorpion GPF-Back exhaust system using the supplied clamps.

